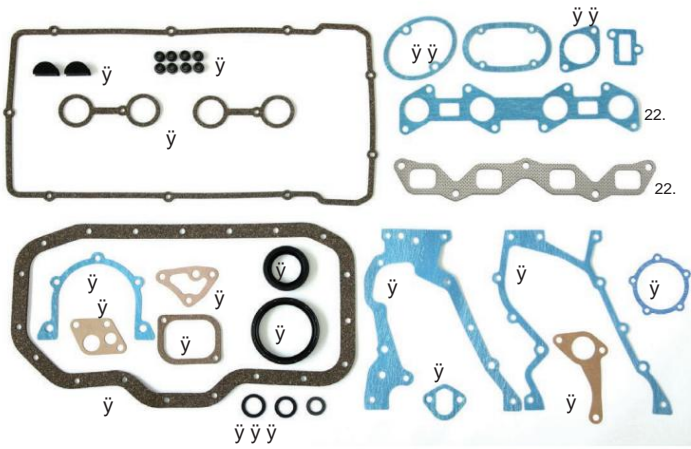


# 18R-G Overhaul parts

## 18R-G Overhaul Kit



### 18R-G overhaul kit

•Each packing and oil seal set

type	price
•18R-G (early model) *Kits 1 to 24 except 4. (Fits until July 1977)	¥20,000
•18R-G (later model) <small>*Kits 1 to 24 except for 3 and 23. (Compatible with models from July 1977 onwards)</small>	¥20,000

\*This overhaul kit does not include a head gasket.  
Metal head gasket sold separately.

## 18R-G Single overhaul part

No.	Product Name	Part Number	(first half) number Required	(second half) number Required	price	remarks
1.	18R-G Tappet Cover GK (inside and outside set)	K112134-88270	1	1	¥3,000	Rubber Cork Type
2.	18R-G Tappet Circular	K11183-88260	2	2	¥550	Half-moon rubber seal
3.	18R-G Head F Cover GK	K11194-88210	1		¥800	4 bolts (up to July 1977)
4.	18R-GEU Head F Cover GK	K11194-88260		1	¥500	2 bolts (July 1977 -)
5.	18R-G Valve oil seal	90072-72206	8	8	¥670	
6.	18R-G Thermo housing GK	K16343-88270	1	1	¥500	
7.	18R-G Thermostat GK	K16341-88281	1	1	¥290	
8.	18R-G Tensioner GK	90430-22009	1	1	¥130	
9.	18R-G Water Pump GK (Outer)	K16271-33030	1	1	¥450	
10.	18R-G Water Pump GK (inner)	K16129-33030	1	1	¥500	
11.	18R-G Block Blow-by GK	K11273-33010	1	1	¥200	
12.	18R-G Fuel pump hole GK	K90923-05005	1	1	¥170	
13.	18R-G Front cover GK (front side)	K11328-33014	1	1	¥1,000	
14.	18R-G Front cover GK (rear side)	K11312-33012	1	1	¥1,000	
15.	18R-G Oil Filter GK	K15691-88270	1	1	¥400	
16.	18R-G Rear crank seal retainer GK	K11383-35010	1	1	¥380	
17.	18R-G Crank seal (F)	K90311-45069	1	1	¥540	
18.	18R-G Crank seal (R)	K90311-80001	1	1	¥1,180	
19.	18R-G Oil Pump GK	K15193-33011	1	1	¥400	
20.	18R-G Oil pan GK	K12151-33010	1	1	¥1,730	
heavy one.	18R-G Intake manifold GK	K17177-88210	1	1	¥1,000	
heavy two.	18R-G Exhaust GK	K17173-88250	1	1	¥1,000	Early and late model compatible
heavy three.	18R-G Drain Cock GK (first half)	90430-25003	1		¥150	M25 bolt (up to December 1974)
heavy four.	18R-G Drain Cock GK (late model)	K90430-18023	1	1	¥110	M18 bolt (12/1974 -)

18R-G エンジンパーツ

## 18R-G Plated parts & bolt set



1. Plated Mechapon Hole Cover ¥5,000  
\*Stainless bolts and gaskets included

2. Plated oil filler cap ¥7,000  
\* (Compatible with up to July 1977) O-ring included



• Front cover stainless steel bolt set  
¥3,000



• 18RG reinforced head bolt SET  
¥19,000  
\*Material/Strength: Chromoly 12.9T  
Reinforced head bolt washer included