RB20/RB26 Engine Tightening Torque Table

Tightening torque for main engine parts

Fastening torque (kg-m)issan Service Data

1	Fastening point		r asterning torque (kg-iii)		
			RB20DET	RB26DETT	
	Main bearing cap bolt		4.7-5.3	ÿ	
	Connecting rod bolt nut	{	ÿ1.4-1.6 ÿ3.9-4.5 or	ÿ1.4ÿ1.6 ÿÿ60 ÿ65ÿ	
			ÿ(60-65)	J	
	Flywheel bolts (M/T) Drive plate bolts		14.5 to 15.5	ÿ	
	(A/T) Crank pulley bolts Oil strainer		9.5 to 10.5	-	
	mounting bolts Rear oil seal		14.5 to 15.5	45.5 to 47.5	
	retainer mounting bolts Oil pump		1.6–2.1	ÿ	
	mounting bolts		0.7–0.8	0.64-0.85	
			1.0–1.2	ÿ	
Nji	Water pump mounting bolt		M6: 0.7~0.8 M8: 1.6~2.1 M10: 3.1~4.1	ÿ	
N	Cam pulley mounting bolt		1.4–1.9	ÿ	
'	Camshaft retainer mounting bolt Rocker		0.7–0.8	0.92–1.2	
	cover screw		0.2-0.4	ÿ	
	Timing Belt Cover		0.3–0.5	ÿ	
	Belt tensioner mounting nut Water		4.4–5.9	ÿ	
	drain plug Blow-by control valve		3.5–4.5	ÿ	
			3.0-4.0	ÿ	
	Oil pan drain plug Oil pan mounting		3.0–4.0	ÿ MC: 0.04 .0.05 M4.0:	
	bolt		0.5–0.7	M6: 0.64~0.85 M10: 3.2~4.3	
	Oil Filter Studs \[\begin{cases} \text{Block side} \\ \text{Filter side} \end{cases} \]		3.0–4.0 1.5–2.1	ÿ	
			ÿ3 ÿ10 ÿ0 (loosen) ÿ3	M12: ÿ3 ÿ11 ÿ0 (loosen) ÿ3 ÿ	
	Cylinder Head Bolts	ÿ10.0 or ÿ	(85-90) or		
		l	(95-100) M6: 1.0-1.2	10.5-11.5 M6: 0.92-1.2	
	Intake manifold		1.8–2.2 1.8–2.2	1.6–2.1 1.6–2.1	
	Collector bolt Exhaust		1.8–2.2	1.6–2.1	
	manifold mounting nut		2.8–3.2	1.8–2.4	
	O2 sensor mounting nut		4.1ÿ5.1	1.8–2.4	
	Throttle chamber mounting bolt	{	ÿ0.9ÿ1.1 ÿ1.8 ÿ2.2	1.6–2.1	
	Throttle valve switch Intake manifold		0.2–0.24	ÿ	
	support bracket mounting bolt		3.1–4.1	-	
	Turbo inlet nut Turbo		4.5–5.5	2.3–3.0	
	outlet bolt Nut Water bypass tube		2.5–3.0	2.3–3.0	
			1.5–2.0	ÿ	

