# L -type ENGINE TUNING PARTS

## L-type twin idler gear

#### 「L型進化論」

L型エンジンの致命的な弱点は、チェーンテンショナーである。エンジンの高出力高回転化 に伴いチェーンやチェーンテンショナー、チェーンガイドに及ぶ負担は、すでに限界を超 えている。カムシャフトに進化する。バルブスプリングはハード化する。そしてバルタイ の重要性は、高性能を追求するがゆえに妥協を許さない。回転に比例して増大するフリク ションロス。チェーンをどんなに張ってもすぐに摩耗してしまうガイドやチェーンテンシ +-。L型進化の課程には根本的な改造が必要不可欠である。

「KAMEARIツインアイドラギア」はニードルローラーベアリング式上下ツインスプロケット による新機構により、大幅なフリクションロスの軽減とバルブタイミングの安定性を向上 させ、L型の進化に向けて大きく飛躍します。



curved chain guidesterk m



## L-type ARP reinforced connecting rod bolt set



Reinforced connecting rod bolts made by ARP, a US bolt manufacturer. A type that allows you to control torque and elongation! \*Includes molybdenum paste for assembly L6 ARP Reinforced Connecting Rod Bolt SET

•M9 bolt body ÿ19,000 •M8 bolt body ÿ19,000

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13,000rpm

L4 ARP Reinforced Connecting Rod Bolt SET •M9 bolt body ÿ14.000 •M8 bolt body ÿ14,000

#### KAMEARI L-type reinforced main stud bolt kit

Notes



Plate c

\*This product addresses the problem with conventional stud bolts where the bolt tip comes into contact with the oil pan.

(Note) Line boring may be required if tightening exceeds 8.3kgf+m (81.4N+m). \*Bolt installation torque: Hand tightening (no oil) \*Nuts and molybdenum grease are included as ARP products.

#### L-type adjustable chain tensioner

One of the effective ways to suppress the crank vibration that occurs during high revolutions and high loads is to use stud bolts. This allows the cylinder block threads to be used all the way to the back, making it possible to handle high tightening torque. In addition, since stress is distributed over the entire thread, deformation of the housing is minimized, and damage to the metal is reduced

> •L6 unit ÿ29,000 •L4 unit: ÿ22,000

 Reinforced stud bolt Kameari Chromoly SCM435
 Neinforced nut ARP No. 100-9908 (M10 x P1 25) Reinforced washer Kameari
Outer diameter 22 x Inner diameter 11 x Thickness 3.0 (Reference
uter diameter. ARP = 20) Whench size M12 12 solidet Molybdenum uter diameter: ARP = 20) •Wrench size M12 12-sided •I grease ARP No. 100-9908 •Nut tightening torque 8.3 to 10 kgf m (ARP grease used) 81.4 to 98 N m (ARP grease used)

#### L-type high pressure large capacity oil pump



A must-have item for reducing engine wear and maintaining high oil pressure through a stable supply of oil! Adding a washer can increase pressure even further

(Set pressure 60MPa)

•L4. L6 unit ¥14.000



The stroke can be adjusted according to the chain slack, improving the stability of the belt tie at high ds. What's more, it also cor ith a spring-out prevention feature, making cam rec

•L6 unit: ÿ13,000 •L4 unit: ÿ15,000

(If twin idler gear is installed, a tensioner is not required.)

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Crank used

### L-type reinforced crank pulley bolt



The twisting and bending vibrations of the crankshaft that occur at high revolutions will eventually loosen the original bolts no matter how tightly they are tightened. This can cause damage to the crank pulley and oil seals, leading to major engine trouble. Kameari reinforced crank pulley bolts prevent the bolts from loosening and protect the engine from trouble

•L4, L6 Standard type ¥4,000 (washer outer diameter 50ÿ)

•L4, L6 small diameter type ¥4,000 (washer outer diameter 46ÿ) \*Can be used for triple pulleys for coolers, etc.



ecting rods require full fl

ÿ156.000 (including ring, pin and circlip)

detail	
	Totally
	machined,
<ul> <li>Manufacturing</li> </ul>	low
method •Type	compression,
Piston diameter	ÿ89,
•Pin diameter x length •Pin	ÿ22x52mm, 32.0mm,
height •Piston ring	
thickness •Piston	
weight •Piston concave volur	ne 1• 2ක් හැඩි සම්පතික කර, ඔමුවෙල්,
	11.5cc, L30=L14 connecting

rod, L31=L20 connecting rod eccentric, L28, LD28

